

# Work Order ID 52420

September 23, 2009 1:55:35 PM



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Item ID: PB67-43001-339

Accept



Setup Start



Revision ID: B1

Stop



Item Name: D-Pad Top

Start Date: 09/24/2009 Start Qty: 16.00



Cust Item ID:

Required Date: 10/20/2009 Req'd Qty: 16.00



Customer:

Reference:

Approvals: Process Plan: *mf*

Date: *09-09-23* Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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B67-43001	Rev B1
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100

0.00



FLOW WATER JET

Waterjet

Memo

0.00

FLOW CNC Waterjet

*3*

1-Cut as per Dwg B67-43001 ☐ Dwg Rev: *B1* ☐ Prog Rev: *B1* ☐ 2-  
Deburr if necessary

*HB 9-9-24*

*(21)*

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Memo

0.00

Quality Control

*HB 9-9-24*

120

QC8- Inspect parts - second check

0.00



QC

Memo

0.00

Quality Control

*27 5/21/24*

*counters*  
*(F2)*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

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Start Date: 09/24/2009 Start Qty: 16.00



Cust Item ID:

Required Date: 10/20/2009 Req'd Qty: 16.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

130

Identify as per dwg & Stock Location: 439A

0.00



Packaging

Memo

0.00

Packaging

9/24/09 (210) sp

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

09/09/25 [Signature]  
mf 09-09-25

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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**NOTE:** Date & initial all entries

# Picklist Print

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Work Order ID: 52420



Parent Item: PB67-43001-339RevB1



Parent Item Name: D-Pad Top


Start Date: 09/24/2009

Required Date: 10/20/2009

Comments:

Start Qty: 16.00

Required Qty: 16.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M6061T6S.063		Purchased	No			100	sf	99.8958	0.5255	1		
												
6061-T6 .063 Sheet												



139-9-27

## Warehouse

## Loc Qty

## Loc Code

### Location

Main Warehouse

MAT

110551

99.89582105

99.8958211

110551

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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**NOTE:** Date & initial all entries



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

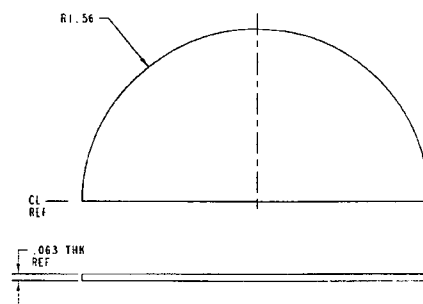
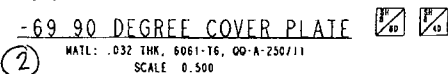
Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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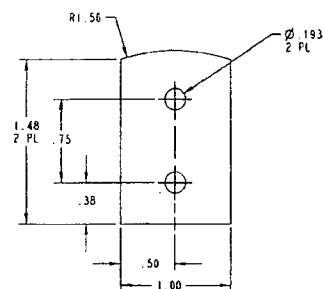
NOTE: Date & initial all entries



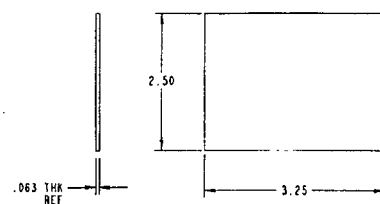
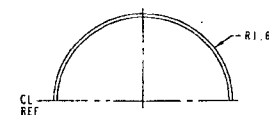
RELEASE  
JUL 01 20



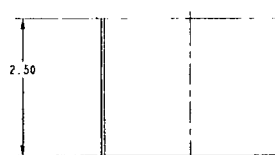
⑧ -339 D-PAD TOP  
MATERIAL: .063 THX, 6061-T6, QQ-A-250/11  
SCALE 2.000



8 -193 D-PAD BASE  
MATL: .125 THK, 6061-T6, 00-A-250/11  
SCALE 2.000



⑥ -185 D-PAD BACK PLATE  
MATL: .063 THK, 6061-T6, GG-A-250/11  
SCALE 1.000



⑥ -189 D-PAD FACE

<b>PREMIER AVIATION, INC.</b> 2020 Aviation Parkway, Grand Prairie, Texas 75052			
SIZE	CODE IDENT NO	DWG NO	REV.
D	OSUV8	B67-43001	B1
SCALE:	BY	SHEET	25 OF 45

**ORIGINAL**

W/O:		WORK ORDER CHANGES					
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